VULSOL B 7720 S





Heavy-Duty, Synthetic Micro-emulsion for Various Metals

DESCRIPTION

- VULSOL B 7720 S is a ester based concentrate that, when mixed with water, forms a superior metalworking coolant. This product contains sulfur, an extreme pressure additive, and is primarily recommended for machining and grinding applications on steel and high alloys.
- VULSOL B 7720 S represents a technology breakthrough in the development of esterbased synthetic coolants.
- VULSOL B 7720 S contains no petroleum oil.
- The recommended beginning concentration is 6%.
- The concentration can be increased to 12% as necessary to maximize performance.

ADVANTAGES

- Easily forms a translucent, micro-emulsion in all qualities of water
- Designed for medium to heavy-duty metal removal operations
- Bio-stable will achieve long coolant sump life
- Allows for cleaner machines and environment
- Formulation provides for rapid cooling of work piece and tool
- Very low foaming tendency
- Rapid tramp oil rejection

TYPICAL CHARACTERISTICS	VULSOL B 7720 S
Appearance	Clear Amber Liquid
Odor	Mild
Specific gravity @ 15.6 / 15.6 (conc.)	0.982
Density @ 60°F, lbs/gal	8.190
pH @ 5 %	8.87
Cast iron chip rust break point, %	3
Refractive Index Factor	1.65
Chlorine, % wt	2.1