

VULSOL 2535 S



METALWORKING



TOTAL

Synthetic Galvanized Tube Rolling Mill Lubricant.

APPLICATIONS

- **VULSOL 2535 S** represents the most up-to-date technology in the development of a truly synthetic galvanized tube rolling fluid. It is formulated with specially selected components that will protect metal surfaces and provide a high level of rust and corrosion protection.
- **VULSOL 2535 S** when used and stored in the proper conditions effectively protects treated parts with a non-greasy film. This product is to be used as the rolling mill lubricant and/or as a rust preventive prior to storage or when bundling tubular parts together. This makes the parts resistant to atmospheric corrosion for at least three months, when stored indoors and away from any run-off water.
- **VULSOL 2535 S** is applied by either spraying or immersing the parts in the solution at room temperature, then the parts are dried or allowed to drip. Depending on the film thickness of the protective coating, in many cases, it is not necessary to remove the protective film before welding or even before painting or varnishing.

ADVANTAGES

- Resistant to microbiological growth.
- Easy to use.
- Contains no sulfur, chlorine, nitrites, phenols, or heavy metals.
- Low foaming fluid.
- Permits operator surveillance of the work piece at all times.

TYPICAL CHARACTERISTICS	VULSOL 2535 S
Appearance	Clear Yellow Liquid
Specific Gravity @ 60°F/60°F	1.024
Density @ 60°F, lbs./gal.	8.55
Flash Point, COC, °F	None
Chlorine, %wt.	None
Sulfur, %wt.	None
pH @ 5%	7.6 - 8.0
Refractive Index @ 5%	3.0
Refractive Index @ 10%	6.0
Refractive Index Factor	1.67

Standard concentrations are 5%-100% (undiluted product) according to storage conditions. The water used for dilution should not contain chlorides, sulfates, nitrates, bacteria, or fungi.

TOTAL Lubricants USA, Inc.

Linden, NJ 07036

5 North Stiles Street
800.323.3198 / 800.227.1979

Rockingham, NC 28379

709 Airport Road
800.323.3198 / 800.227.1979

Plano, TX 75075

400 Chisholm Place Ste 418
800.323.3198 / 800.526.4127