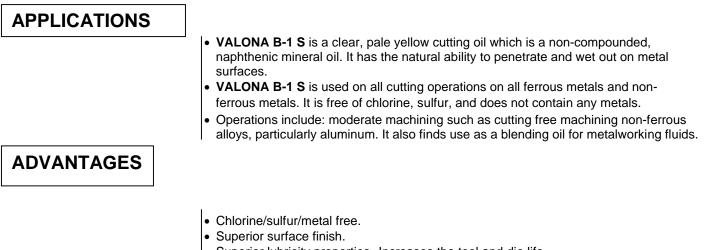




METALWORKING



Chlorine-free Cutting Oil for General Machining.



- Superior lubricity properties--Increases the tool and die life.
- Handles a broad spectrum of metals.
- Excellent metal wetting ability.

TYPICAL CHARACTERISTICS	VALONA B-1 S
Appearance	Pale Yellow Liquid
Color, ASTM D-1500	2.5
Viscosity at 40°C, cSt	18.0 - 22.0
Density @ 60 °F, lbs./gal.	7.42
Specific Gravity @ 60/60 °F	0.891
Pour Point, ^o F	-35
Flash Point, COC, °F	330
Copper Strip Corrosion	1A-1B
Sulfur Content, %wt.	Nil
Chlorine Content, %wt.	Nil

TOTAL Lubricants USA, Inc

Linden, NJ 07036 5 North Stiles Street 908.862.9300/800.526.4127 Rockingham, NC 28379 709 Airport Road 800.323.3198 / 800.526.4127 Knoxville, TN 37914 3315 Riverside Drive 800.323.3198 / 800.526.4127

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