

SPIRIT 995 S



METALWORKING



TOTAL

Heavy Duty, Emulsifiable Metalworking Fluid for All Metals.

APPLICATIONS

ADVANTAGES

- **SPIRIT 995 S** is an emulsifiable coolant specially formulated for most all heavy duty machining and grinding applications including automotive cast aluminum. This product is specially formulated to provide exceptional biological control
- Extreme pressure and anti-wear agents.
- Excellent cooling and wetting properties
- Non-foaming, non-staining, non-flammable, non-irritating and non-toxic..
- Very good success in roll tapping of aluminum alloys.
- Splits out tramp oil quickly.
- Settles metal fines rapidly and keeps grinding wheels clean.
- Excellent for recycling.
- Versatile
- Superior surface finish

TYPICAL CHARACTERISTICS	SPIRIT 995 S
	Appearance
Density @ 60 °F, lbs./gal.	8.1
Flash Point, COC, °F	None
Refractometer factor	1.1
pH @ 10% with 17grain hardness	9.2 - 9.4

Directions For Use-

Honing, Tapping, Reaming = 7 - 10%
Milling, Drilling, Turning = 5 - 7%
Centerless I.D. O.D. Grinding = 3 - 5%

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