

SPIRIT 650 S



METALWORKING



TOTAL

Moderate-Duty, Semi-Synthetic, Micro-Emulsion for Ferrous & Non-Ferrous Metals

APPLICATIONS

- **SPIRIT 650 S** is a translucent, semi-synthetic coolant concentrate, which is easily diluted with water in all concentrations. It represents the most up-to-date technology in the development of a bio-stable metalworking fluid for machining ferrous and non-ferrous metals.
- **SPIRIT 650 S** is generally non-irritating to operators. It is multi-metal compatible and has high lubricity for steel and aluminum cutting.
- **SPIRIT 650 S** is made with surfactants that are non-ionic which allows it to form a stable micro-emulsion with water of all qualities, from 0 to 700 ppm. It is waste treatable by Acid Alum method.
- **SPIRIT 650 S** is low foaming.

ADVANTAGES

- Formulated to be naturally bio-stable
- Extreme pressure protection for long tool life
- Excellent lubricity properties
- Contains no sulfur, chlorine, nitrites, phenols, or diethanolamine
- Splits out tramp oil quickly
- Settles metal fines rapidly
- Keeps grinding wheels clean

| TYPICAL CHARACTERISTICS | SPIRIT 650 S |
|--------------------------------|--------------|
| | Appearance |
| Density @ 60 °F, lbs./gal. | 8.156 |
| Specific Gravity @ 60/60 °F | 0.978 |
| Flash Point, COC, °F | None |
| Copper Strip Corrosion | 1A - 1B |
| Sulfur, %wt. | None |
| Chlorine, %wt. | None |
| pH @ 5% | 9.56 |
| Refractive Index Factor | 1.67 |
| Refractive Index @ 5% | 3.00 |
| Cast Iron Chip Rust Breakpoint | 3% |

Standard concentration is 5%. It may be used at 5 to 10% concentration depending on the type and severity of the operation. For grinding operations, 4 to 5% concentration is recommended. The concentration should be adjusted as necessary to maximize performance.

TOTAL Lubricants USA, Inc.

Linden, NJ 07036
5 North Stiles Street
908.862.9300/800.526.4127

Rockingham, NC 28379
709 Airport Road
800.323.3198 / 800.526.4127

Knoxville, TN 37914
3315 Riverside Drive
800.323.3198 / 800.526.4127