

OSYRIS 6407 S



METALWORKING

TOTAL

Soft Wax/Oily Film Rust Preventative.

APPLICATIONS

- **OSYRIS 6407 S** is a solvent and petroleum oil based rust preventative. It is designed to leave a light waxy/oil film for positive indoor rust protection up to 12 months on metal surfaces and precision parts.
- **OSYRIS 6407 S** is non-staining, water displacing, resists oxidation, and is applicable on all metals. It can be applied by conventional brush, dip, or spray methods.
- Uses include: preservative for work in progress, idle or stored machine tools, parts, dies, fixtures, instruments, gauges, jigs, or bearings. It is primarily recommended for the lubrication of moving parts, such as industrial chains and cables.

ADVANTAGES

- Easily removed from parts with petroleum solvents, by vapor degreasing, or alkaline cleaners (130 °F).
- Outstanding oxidation resistance.
- Water displacing.
- Non-staining.
- Excellent metal wetting ability.

CAUTION: COMBUSTIBLE MATERIAL. This product is not intended for high temperature applications. Do NOT use near heat, sparks, or open flame. Avoid breathing mist or vapors. Avoid contact with eyes and skin. Can be harmful if swallowed. Refer to MSDS for further information.

TYPICAL CHARACTERISTICS	OSYRIS 6407 S
Appearance	Dark Amber Liquid
Color, ASTM D-1500	6.0
Odor	Mild Solvent
Viscosity at 40°C, cSt	2.0 - 3.0
Density @ 60 °F, lbs./gal.	6.82
Specific Gravity @ 60/60 °F	0.817
Flash Point, COC, °F	160
Copper Strip Corrosion	1A-1B
Lubricity Content, %	15.0
Film Type	Soft Wax/Oil
Indoor Protection, months	10 - 12
Humidity Cabinet Test, ASTM D 1748	60+ days
Salt Spray @ 5%	> 64 hours

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