

# OSYRIS 6404 S



METALWORKING



**TOTAL**

Dry Film Rust Preventative.

## APPLICATIONS

- **OSYRIS 6404 S** is a highly penetrating, water displacing rust preventative which leaves a dry, transparent film. The film resists oxidation and is non-staining so that it may be used on all metals. It can be applied by conventional dip, brush, or spray methods.
- **OSYRIS 6404 S** has a low viscosity which assures penetration of crevices and pores for complete surface coverage. It actually lifts water from metal surfaces, forming a thin film, which continued to serve as protective barrier. Both the fluid and the protective film exhibit good dielectric properties.
- Uses include: preservative for work in process, idle, or stored machine tools, parts, dies, jigs, or bearings. Primarily recommended for preventing electrical shorting and starting up wet motors and in protecting against shorts in electric motors exposed to high humidity.

## ADVANTAGES

- Easily removed from parts with petroleum solvents, by vapor degreasing, or by hot alkaline wash (130 °F).
- Dry, transparent film.
- Displaces water.
- Non-staining.
- Excellent metal wetting ability.

CAUTION COMBUSTIBLE MATERIAL. This product is NOT intended for high temperature applications. Do NOT use near heat, sparks, or open flame. Avoid breathing mist or vapors. Avoid contact with eyes and skin. Can be harmful if swallowed. Refer to MSDS for further information.

TYPICAL CHARACTERISTICS	OSYRIS 6404 S
Appearance	Clear Amber Liquid
Color, ASTM D-1500	5.0
Odor	Mild Petroleum Solvent
Viscosity at 40°C, cSt	< 3.0
Density @ 60 °F, lbs./gal.	6.36
Specific Gravity @ 60/60 °F	0.764
Flash Point, COC, °F	127
Copper Strip Corrosion	1A-1B
Lubricity Content, %	6.0
Film Type	Thin, dry
Indoor Protection, months	5 - 6

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