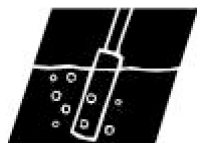


DRASTA 127 S



METALWORKING



TOTAL

Petroleum-Based, Medium Speed Marquench Oil.

APPLICATIONS

- **DRASTA 127 S** is a premium grade, petroleum-based, medium speed marquenching fluid formulated from specially selected basestocks and wetting agents. This product contributes the proper quenching properties to provide minimum distortion and maximum parts hardness.
- **DRASTA 127 S** contains a highly effective anti-oxidant designed to prolong quench fluid life by providing excellent resistance to oxidation.
- **DRASTA 127 S** is a medium speed marquenching oil that provides intermediate quenching characteristics and is used widely for medium to high hardenability applications where dependable, consistent metallurgical properties are required

ADVANTAGES

- Excellent resistance to oxidation.
- High thermal stability.
- Minimum distortion.
- Maximum parts hardness.
- High flash point.

TYPICAL CHARACTERISTICS	DRASTA 127 S
Appearance	Bright and Clear Amber Liquid
Color, ASTM D-1500	2.5
Viscosity at 40°C, cSt	60.0 - 65.0
Density @ 60 °F, lbs./gal.	7.30
Specific Gravity @ 60/60 °F	0.877
Flash Point, COC, °F	450
Fire Point, COC, °F	480
Quench speed @ 140°F, sec.	15.0 - 17.0

TOTAL Lubricants USA, Inc.

Linden, NJ 07036
5 North Stiles Street
908.862.9300/800.526.4127

Rockingham, NC 28379
709 Airport Road
800.323.3198 / 800.526.4127

Knoxville, TN 37914
3315 Riverside Drive
800.323.3198 / 800.526.4127