

# **Gulf Harmony ZF-HVI Super Clean**

Premium quality, ashless, high viscosity index super clean hydraulic oil for extreme temperature ranges

### **Product Description**

**Gulf Harmony ZF-HVI Super Clean** series are premium quality ashless anti-wear hydraulic oils specially developed for applications requiring super clean oils and subjected to wide range of temperature or where small viscosity change with fluctuating temperature is needed. They are formulated with high quality paraffinic base oils, a highly shear stable polymer and an advanced ash-less additive system to provide reduced environmental impact in case of an accidental spillage. These oils provide excellent protection against oxidation degradation, rust & corrosion and wear. They also possess superior foam control, water separation and rapid air release properties. They exceed the performance requirements of global industry standards viz. DIN 51524 Part 3 HVLP, AFNOR NFE 48-603 (HV) & ISO 11158 HV and majority of the international OEMs viz. Poclain, Hitachi, MAG IAS LLC, Eaton & Denison

#### Features & Benefits

- Exceptional anti-wear property results in longer pump and component life and reduces costs
- Extremely high viscosity index assures equipment protection at cold start-up temperatures as well as at high operating temperatures
- Excellent shear stability minimises viscosity loss over time and exhibits "stay-in-grade" performance under high shear conditions
- Excellent thermo-oxidative stability controls the formation of sludge & varnish and improves oil life
- Superior demulsibility helps in faster separation of water from oil and resists formation of emulsions
- Advanced ashless additive technology reduces environmental impact in case of accidental spillage
- Smoother operation of hydraulic systems with close clearance servo valves
- Special rust & corrosion inhibitors protect multi-metallurgy components even in presence of moisture
- Rapid air release property minimises chances of pump cavitation leading to trouble free operations
- Compatible with multi-metals and most sealing materials used in hydraulic systems

## **Applications**

- Hydraulic and power transmission systems subjected to a wide range of ambient & operating temperatures and requiring super clean oils even in environmentally sensitive applications
- Critical hydraulic systems such as high accuracy numerically controlled machine tools and those employing close clearance servo valves
- Hydraulic systems of excavators, cranes and hydrostatic drives subjected to most severe outdoor operating conditions
- Hydraulic systems operating under high pressures and requiring high degree of load carrying capability and anti-wear protection



# **Specifications, Approvals & Typical Properties**

| ISO Viscosity grades                   |         |                | 32          | 46    | 68    | 100   |
|--|---------|----------------|-------------|-------|-------|-------|
| Meet the following Specifications      |         |                |             |       |       |       |
| DIN 51524 Part 3 HVLP                  |         |                | Х           | Х     | Х     | Х     |
| AFNOR NFE 48-603 (HV)                  |         |                | Х           | Х     | Х     | Х     |
| ISO 11158 HV                           |         |                | Х           | Х     | Х     | Х     |
| Denison HF-0, HF-1, HF-2               |         |                | Х           | Х     | Х     |       |
| MAG IAS LLC (formerly Cincinnati Lamb) |         |                | P-68        | P-70  | P-69  |       |
| Eaton (Vickers) M-2950-S               |         |                | Х           | Х     | Х     |       |
| Eaton (Vickers) I-286-S                |         |                | Х           | Х     | Х     |       |
| Poclain                                |         |                |             |       | Х     | Х     |
| Hitachi                                |         |                |             | Х     |       |       |
| Typical Properties                     |         |                |             |       |       |       |
| Test Parameters                        |         | ASTM Method    | Test Values |       |       |       |
| Viscosity @ 40 °C, cSt                 |         | D 445          | 32.4        | 46.7  | 68.6  | 99.5  |
| Viscosity Index                        |         | D 2270         | 145         | 144   | 147   | 145   |
| Flash Point, °C                        |         | D 92           | 210         | 218   | 226   | 238   |
| Pour Point, °C                         |         | D 97           | -39         | -30   | -27   | -24   |
| Density @ 15°C, Kg/l                   |         | D 1298         | 0.870       | 0.874 | 0.881 | 0.886 |
| Rust Test                              |         | D 665A/B       | Pass        | Pass  | Pass  | Pass  |
| Emulsion Test                          | @ 54 °C | D 1401         | Pass        | Pass  | Pass  | -     |
| 30 minutes max                         | @ 82 °C |                | -           | -     | -     | Pass  |
| Foam Test, foam after 10 minutes of    |         | D 892          | Nil         | Nil   | Nil   | Nil   |
| settling for all sequences             |         |                |             |       |       |       |
| Turbine Oil Stability Test, hrs        |         | D 943          | -           | 3000+ | 2500+ | 2000+ |
| FZG, fail load stage, minimum          |         | DIN 51354 Part | -           | 11    | 11    | 11    |
| Cleanliness level (at filling stage)   |         | NAS 1638       | 6           | 6     | 6     | 6     |

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