

# Gulf Harmony AW

High performance anti-wear hydraulic oil

### **Product Description**

**Gulf Harmony AW** series are high performance anti-wear hydraulic oils developed for high pressure hydraulic systems operating under moderate to severe conditions in mobile and industrial service. These oils are formulated with high quality base oils and carefully selected performance additives to provide excellent protection against oxidation degradation, rust & corrosion and wear. They also possess superior foam control, water separation and rapid air release properties. The lower viscosity grades (ISO 10 through 100) are formulated with field proven thermally stable zinc based anti-wear additive system and the higher viscosity grades (ISO 150 through 460) are based on ashless anti-wear additive system They exceed the performance requirements of global industry standards viz. DIN 51524 Part 2-HLP, AFNOR NFE 48-603 (HM) & ISO 11158 HM and majority of the international OEMs viz. Denison, Fives Cincinnati (MAG IAS, LLC) & Eaton (Vickers).

### Features & Benefits

- · Excellent thermo-oxidative stability controls the formation of sludge & varnish and improves oil life
- Exceptional anti-wear property results in longer pump and component life and reduces costs
- Superior demulsibility helps in faster separation of water from oil and resists formation of emulsions
- Special rust & corrosion inhibitors protect multi-metallurgy components even in presence of moisture
- Rapid air release property minimises chances of pump cavitation leading to trouble free operations
- · Compatible with multi-metals and sealing materials commonly used in hydraulic systems

### Applications

#### ISO VG 10 through VG 100

- Hydraulic systems operating under moderate to severe conditions in mobile and industrial service
- Older hydraulic systems where leakage is a problem and a cost-effective hydraulic oil providing allround protection is required
- Mobile hydraulic fluid power transmission systems and general machine lubrication

### ISO VG 150 through VG 460

- Recommended for a wide variety of following industrial applications requiring anti-wear type of oils:
  - Circulating oil systems
  - Plain and rolling element bearings
  - Gear sets
  - General Machine lubrication

Properties mentioned above are typical only and minor variations, which do not affect the product performances, are to be expected in normal manufacturing. The above information is based on past history of the grade only and must not be construed as a guarantee of performance. Follow equipment manufacturer's recommendations for performance level and viscosity grade. The Material Safety Data Sheet for this product is available from your nearest Gulf Distributor.

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## **Specifications, Approvals & Typical Properties**

ISO Viscosity grades			10	15	22	32	46	68	100	
Specifications										
DIN 51524 Part 2-HLP		Х	Х	X	Х	Х	Х	Х		
AFNOR NFE 48-603 (HM), ISO 11158 HM		Х	Х	X				Х		
Eaton (Vickers) M-2950-S, M-2952-S, I-286-S						Х	Х	X		
Has the following A	pprovals									
Fives Cincinnati (MAG IAS, LLC)						P-68	P-70	P-69		
Denison HF-0, HF-1, HF-2						Х	Х	Х		
<b>Typical Properties</b>										
Test Parameters ASTM Method			Typical Values							
Viscosity @ 40 °C, cSt		D 445	10.1	15.1	22.2	31.2	45.9	68.3	98.3	
Viscosity Index		D 2270	97	97	98	100	100	99	97	
Flash Point, ºC		D 92	136	164	186	202	210	218	230	
Pour Point, °C		D 97	-30	-24	-24	-24	-24	-24	-12	
Density @ 15°C, Kg/l		D 1298	0.847	0.858	0.865	0.87	0.874	0.881	0.886	
Rust Test		D 665A/B	Pass	Pass	Pass	Pass	Pass	Pass	Pass	
Emulsion Test	@ 54 °C	D 1401	Pass	Pass	Pass	Pass	Pass	Pass	-	
30 minutes max	@ 82 °C	D 1401	-	-	-	-	-	-	Pass	
Foam Test, foam after 10 minutes of settling for all sequences		D 892	Nil	Nil	Nil	Nil	Nil	Nil	Nil	
Turbine Oil Stability Test, hrs		D 943	2000+			2500+			2000+	
FZG, fail load stage, minimum		DIN 51354 Part II	-	-	-	11	11	11	11	

ISO Viscosity grades			150	220	320	460	
Specifications							
DIN 51524 Part 2-HLP			Х				
AFNOR NFE 48-603 (HM) ISO 11158 HM			Х				
			Х				
Typical Properties							
Test Parameters	ASTM Method	Typical Values					
Viscosity @ 40 °C, cSt		D 445	148.9	221	321.1	467	
Viscosity Index		D 2270	96	96	95	95	
Flash Point, ºC		D 92	246	256	266	280	
Pour Point, <sup>o</sup> C		D 97	-9	-6	-6	-3	
Density @ 15ºC, Kg/I		D 1298	0.89	0.894	0.898	0.902	
Rust Test		D 665A/B	Pass	Pass	Pass	Pass	
Emulsion Test 30 minutes max	@ 82 °C	D 1401	Pass	Pass	Pass	Pass	
Foam Test, foam after 10 minutes of settling for all sequences		D 892	Nil	Nil	Nil	Nil	
Turbine Oil Stability Test, hrs		D 943	1500+	1000+			
FZG, fail load stage, minimum		DIN 51354 Part II	11	11	11	11	

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