

Material Safety Data Sheet

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDERTAKING

Material Name : Shell Flavex 595 (H)
Uses : Process oil.

Product Code : 001D1920

Manufacturer/Supplier : **Shell India Markets Private Limited**
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture Description : RAE (Residual aromatic extract).
CAS No. : 64742-10-5

Additional Information : Modified Ames Test (ASTM E 1687-04) MI < 0.4.

3. HAZARDS IDENTIFICATION

EC Classification : Not classified as dangerous under EC criteria.

Health Hazards : Not expected to be a health hazard when used under normal conditions. Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis. Used oil may contain harmful impurities.

Signs and Symptoms : Oil acne/folliculitis signs and symptoms may include formation of black pustules and spots on the skin of exposed areas. Ingestion may result in nausea, vomiting and/or diarrhoea.

Safety Hazards : Not classified as flammable but will burn.

Environmental Hazards : Not classified as dangerous for the environment.

4. FIRST AID MEASURES

General Information : Not expected to be a health hazard when used under normal conditions.

Inhalation : Not applicable.

Skin Contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.

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| Eye Contact | : Flush eye with copious quantities of water. If persistent irritation occurs, obtain medical attention. |
| Ingestion | : If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Give nothing by mouth. |
| Advice to Physician | : Treat symptomatically. |

5. FIRE FIGHTING MEASURES

Clear fire area of all non-emergency personnel.

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| Specific Hazards | : Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. |
| Suitable Extinguishing Media | : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable Extinguishing Media | : Do not use water in a jet. |
| Protective Equipment for Firefighters | : Proper protective equipment including breathing apparatus must be worn when approaching a fire in a confined space. |

6. ACCIDENTAL RELEASE MEASURES

Avoid contact with spilled or released material. For guidance on selection of personal protective equipment see Chapter 8 of this Material Safety Data Sheet. See Chapter 13 for information on disposal. Observe the relevant local and international regulations.

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| Protective measures | : Avoid contact with skin and eyes. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. |
| Clean Up Methods | : Slippery when spilt. Avoid accidents, clean up immediately. Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Soak up residue with an absorbent such as clay, sand or other suitable material and dispose of properly. |
| Additional Advice | : Local authorities should be advised if significant spillages cannot be contained. |

7. HANDLING AND STORAGE

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| General Precautions | : Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Properly dispose of any contaminated rags or cleaning materials in order to prevent fires. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material. |
| Handling | : Avoid prolonged or repeated contact with skin. Avoid inhaling vapour and/or mists. When handling product in drums, safety footwear should be worn and proper handling equipment should be used. |
| Storage | : Keep container tightly closed and in a cool, well-ventilated place. Use properly labelled and closeable containers. Storage Temperature: 75 - 100 °C / 167 - 212 °F |

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- Recommended Materials** : For containers, or container linings use mild steel.
Unsuitable Materials : For containers or container linings avoid PVC, polyethylene or high density polyethylene.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

If the American Conference of Governmental Industrial Hygienists (ACGIH) value is provided on this document, it is provided for information only.

Occupational Exposure Limits

| Material | Source | Type | ppm | mg/m3 | Notation |
|-------------------|--------|--------------------------|-----|----------|----------|
| Oil mist, mineral | IN OEL | TWA(Mist.) | | 5 mg/m3 | |
| | IN OEL | STEL(Mist.) | | 10 mg/m3 | |
| | ACGIH | TWA(Inhalable fraction.) | | 5 mg/m3 | |

- Exposure Controls** : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include: Adequate ventilation to control airborne concentrations. Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
- Personal Protective Equipment** : Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.
- Respiratory Protection** : No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. Select a filter suitable for combined particulate/organic gases and vapours [boiling point >65°C(149 °F)].
- Hand Protection** : Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.

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| Eye Protection | : Application of a non-perfumed moisturizer is recommended. : Wear safety glasses or full face shield if splashes are likely to occur. |
| Protective Clothing | : Skin protection not ordinarily required beyond standard issue work clothes. |
| Monitoring Methods | : Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate. |
| Environmental Exposure Controls | : Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| Odour | : Slight hydrocarbon. |
| pH | : Not applicable. |
| Initial Boiling Point and Boiling Range | : > 280 °C / 536 °F estimated value(s) |
| Pour point | : Typical 15 °C / 59 °F |
| Flash point | : Typical 300 °C / 572 °F (COC) |
| Upper / lower Flammability or Explosion limits | : Typical 1 - 10 %(V) (based on mineral oil) |
| Auto-ignition temperature | : > 320 °C / 608 °F |
| Vapour pressure | : < 0.5 Pa at 20 °C / 68 °F (estimated value(s)) |
| Density | : Typical 980 kg/m ³ at 15 °C / 59 °F |
| Water solubility | : Negligible. |
| Solubility in other solvents | : Data not available |
| n-octanol/water partition coefficient (log Pow) | : > 6 (based on information on similar products) |
| Dynamic viscosity | : Data not available |
| Kinematic viscosity | : Typical 60 mm ² /s at 100 °C / 212 °F |
| Vapour density (air=1) | : > 1 (estimated value(s)) |
| Evaporation rate (nBuAc=1) | : Data not available |

10. STABILITY AND REACTIVITY

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| Stability | : Stable. |
| Conditions to Avoid | : Extremes of temperature and direct sunlight. |
| Materials to Avoid | : Strong oxidising agents. |
| Hazardous Decomposition Products | : Hazardous decomposition products are not expected to form during normal storage. |

11. TOXICOLOGICAL INFORMATION

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| Basis for Assessment | : Information given is based on data on the components and the toxicology of similar products. |
| Acute Oral Toxicity | : Low toxicity: LD50 > 5000 mg/kg , Rat |
| Acute Dermal Toxicity | : Low toxicity: LD50 > 5000 mg/kg , Rabbit |
| Acute Inhalation Toxicity | : Low toxicity: LC50 >5 mg/l / 4 h, Rat |
| Skin Irritation | : Expected to be slightly irritating. Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis. |
| Eye Irritation | : Expected to be slightly irritating. |
| Respiratory Irritation | : Inhalation of vapours or mists may cause irritation to the |

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| | respiratory system. |
| Sensitisation | : Not expected to be a skin sensitiser. |
| Repeated Dose Toxicity | : Not expected to be a hazard. |
| Mutagenicity | : Not considered a mutagenic hazard. |
| Carcinogenicity | : Components are not known to be associated with carcinogenic effects. |
| Reproductive and Developmental Toxicity | : Not expected to be a hazard. |
| Additional Information | : Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal. ALL used oil should be handled with caution and skin contact avoided as far as possible. |

12. ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the ecotoxicology of similar products.

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| Acute Toxicity | : Poorly soluble mixture. May cause physical fouling of aquatic organisms. Practically non toxic: LL/EL/IL50 > 100 mg/l (to aquatic organisms) (LL/EL50 expressed as the nominal amount of product required to prepare aqueous test extract.) Residual aromatic extract is not expected to cause any chronic effects to aquatic organisms at concentrations less than 1 mg/l. |
| Microorganisms | : Practically non toxic: LC/EC/IC50 > 100 mg/l |
| Mobility | : Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile. |
| Persistence/degradability | : Major constituents are expected to be readily biodegradable, but the product contains components that may persist in the environment. |
| Bioaccumulation | : Contains components with the potential to bioaccumulate. |
| Other Adverse Effects | : Product is a mixture of non-volatile components, which are not expected to be released to air in any significant quantities. Not expected to have ozone depletion potential, photochemical ozone creation potential or global warming potential. |

13. DISPOSAL CONSIDERATIONS

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| Material Disposal | : Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses. |
| Container Disposal | : Dispose in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand. |
| Local Legislation | : Disposal should be in accordance with applicable regional, national, and local laws and regulations. |

14. TRANSPORT INFORMATION

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Land (as per ADR classification): Not regulated

This material is not classified as dangerous under ADR regulations.

IMDG

This material is not classified as dangerous under IMDG regulations.

IATA (Country variations may apply)

This material is either not classified as dangerous under IATA regulations or needs to follow country specific requirements.

15. REGULATORY INFORMATION

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

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| EC Classification | : | Not classified as dangerous under EC criteria. |
| EC Symbols | : | No Hazard Symbol required |
| EC Risk Phrases | : | Not classified. |
| EC Safety Phrases | : | Not classified. |

Chemical Inventory Status

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| EINECS | : | All components listed. |
| TSCA | : | All components listed. |

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| Other Information | : | This product fulfils the requirements of EU Council Dir. 2005/69/EC. |
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The Manufacture, Storage and Import of Hazardous Chemicals Rules 1989 (amended version issued 2000). The Factories Act, 1948, The Second Schedule: Permissible levels of certain chemical substances in work environment, as amended through 1987. India Central motor Vehicles (Amendment) Rules 1993.

16. OTHER INFORMATION

R-phrases(s)

Not classified.

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| MSDS Version Number | : | 1.2 |
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| MSDS Effective Date | : | 12.01.2012 |
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| MSDS Revisions | : | A vertical bar () in the left margin indicates an amendment from the previous version. |
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| MSDS Distribution | : | The information in this document should be made available to all who may handle the product. |
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Disclaimer

: This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.