

1. Identification of the substance/preparation and company/undertaking

Product name	Locut 156
SDS no.	466157
Use of the substance/mixture	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Supplier	Castrol India Ltd Technopolis Knowledge Park Office PO Box 19411 Mahakali Caves Rd Chakala, Andheri (E) Mumbai 400093 Telephone: +91 (022) 66984111/66984112
EMERGENCY TELEPHONE NUMBER	Toll free: 000800 100 7479 (for use in India only - 24 hours) Carechem Singapore: +65 3158 1198 (24 hours)
E-mail address	MSDSadvice@bp.com

2. Hazards identification

This preparation is not classified as dangerous according to Directive 1999/45/EC as amended and adapted.

Additional hazards Defatting to the skin.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

3. Composition/information on ingredients

Highly refined mineral oil and additives.

Chemical name	CAS no.	%	EINECS / ELINCS.	Classification	
Gas oil - unspecified	64742-46-7	10 - 20	265-148-2	Not classified.	[1] [2]
See Section 16 for the full text of the R-phrases declared above.					
[1] Substance classified with a health or environmental hazard					
[2] Substance with a workplace exposure limit					
[3] PBT-substance					
[4] vPvB-substance					
Occupational exposure limits, if available, are listed in Section 8.					

4. First-aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation develops.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms appear.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.

5. Fire-fighting measures

Extinguishing media	
Suitable	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Not suitable	Do not use water jet.
Hazardous decomposition products	Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides

Product name Locut 156

Product code 466157-IN02

Page: 1/4

Date of issue 5 September 2012

Format India

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(India)

(ENGLISH)

Unusual fire/explosion hazards	<p>⚠️ If a fire or if heated, a pressure increase will occur and the container may burst. Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire.</p>
Special fire-fighting procedures	<p>⚠️ No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.</p>
Protection of fire-fighters	<p>⚠️ Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.</p>

6 . Accidental release measures

Personal precautions - For non-emergency personnel	<p>Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (section 8). Follow all fire-fighting procedures (section 5).</p>
Personal precautions - For emergency responders	<p>⚠️ Specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".</p>
Environmental precautions	<p>⚠️ Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).</p>
Large spill	<p>⚠️ Immediately contact emergency personnel. Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.</p>
Small spill	<p>⚠️ Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.</p>
Reference to other sections	<p>See Section 1 for emergency contact information. See Section 5 for firefighting measures. See Section 8 for information on appropriate personal protective equipment. See Section 12 for environmental precautions. See Section 13 for additional waste treatment information.</p>

7 . Handling and storage

Handling - Protective measures	<p>⚠️ Avoid prolonged or repeated contact with skin. Avoid breathing vapour or mist. Wash thoroughly after handling.</p> <p>Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions.</p>
Handling - Advice on general occupational hygiene	<p>⚠️ Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.</p>
Storage	<p>⚠️ Store and use only in equipment/containers designed for use with this product. Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10).</p>

8 . Exposure controls/personal protection

Ingredient name	Occupational exposure limits
Gas oil - unspecified	<p>ACGIH (United States). TWA: 5 mg/m³ 8 hours. Form: Oil mist, mineral</p>
ACGIH TLVs	
Base oil - unspecified	<p>ACGIH (United States). TWA: 5 mg/m³ 8 hours. Form: Mineral oil, mist</p>
Gas oil - unspecified	<p>ACGIH (United States). TWA: 5 mg/m³ 8 hours. Form: Oil mist, mineral</p>

For information and guidance, the ACGIH values are included. For further information on these please consult your supplier.

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Exposure controls

Occupational exposure controls	<p>⚠️ Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.</p> <p>Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.</p>
Hygiene measures	<p>⚠️ Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.</p>
Personal protective equipment	
Respiratory protection	<p>None required. However, use of adequate ventilation is good industrial practice.</p>

Product name	⚠️ Cut 156	Product code	⚠️ 66157-IN02	Page: 2/4
Date of issue	5 September 2012	Format	India (India)	Language ENGLISH (ENGLISH)

Hand protection

Wear protective gloves if prolonged or repeated contact is likely. Chemical-resistant gloves.
Recommended: Nitrile gloves.

The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Eye protection

Safety glasses with side shields.

Skin and body

Wear appropriate clothing to avoid prolonged skin contact.

Personal protective equipment (Pictograms)



9 . Physical and chemical properties

General information

Appearance

Physical state

Liquid.

Colour

☑ Brown. [Dark]

Odour

Mild.

Important health, safety and environmental information

Flash point

☑ Closed cup: >150°C (>302°F) [Pensky-Martens.]

Auto-ignition temperature

>250°C (>482°F)

Explosion limits

Lower: 0.6%
Upper: 6%

Viscosity

☑ Kinematic: 62 to 70 mm²/s (62 to 70 cSt) at 40°C

Density

☑ 1000 kg/m³ (<1 g/cm³) at 29.5°C

Solubility

insoluble in water.

10 . Stability and reactivity

Stability

The product is stable.

Possibility of hazardous reactions

☑ Under normal conditions of storage and use, hazardous polymerisation will not occur.
Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

☑ Avoid excessive heat.

Materials to avoid

☑ Reactive or incompatible with the following materials: oxidising materials.

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11 . Toxicological information

Acute toxicity

Effects and symptoms

Eyes

May cause mild eye irritation.

Skin

Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.

Inhalation

Inhalation of oil mist or vapours at elevated temperatures may cause respiratory irritation.

Ingestion

Ingestion may cause gastrointestinal irritation and diarrhoea.

Chronic effects

☑ Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

12 . Ecological information

Persistence/degradability

☑ Expected to be biodegradable.

Mobility

Non-volatile. Liquid. insoluble in water.

Environmental hazards

Not classified as dangerous.

13 . Disposal considerations

Disposal considerations / Waste information

☑ The generation of waste should be avoided or minimised wherever possible. Waste product residues should not be disposed of via the sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Unused product

Waste code	Waste designation
2 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by dangerous substances

14 . Transport information

Not classified as hazardous for transport (ADR/RID, ADN, IMDG, ICAO/IATA)

15 . Regulatory information

Classification and labelling have been performed according to EU directives 1999/45/EC and 67/548/EEC as amended and adapted.

Label requirements

Risk phrases	This product is not classified according to EU legislation.
Other regulations	
REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
United States inventory (TSCA 8b)	At least one component is not listed.
Australia inventory (AICS)	At least one component is not listed.
Canada inventory	At least one component is not listed.
China inventory (IECSC)	At least one component is not listed.
Japan inventory (ENCS)	At least one component is not listed.
Korea inventory (KECI)	At least one component is not listed.
Philippines inventory (PICCS)	At least one component is not listed.

16 . Other information

History

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Prepared by	Product Stewardship

Notice to reader

Indicates information that has changed from previously issued version.

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Product name	Cut 156	Product code	66157-IN02	Page:	4/4
Date of issue	5 September 2012	Format	India (India)	Language	ENGLISH (ENGLISH)